
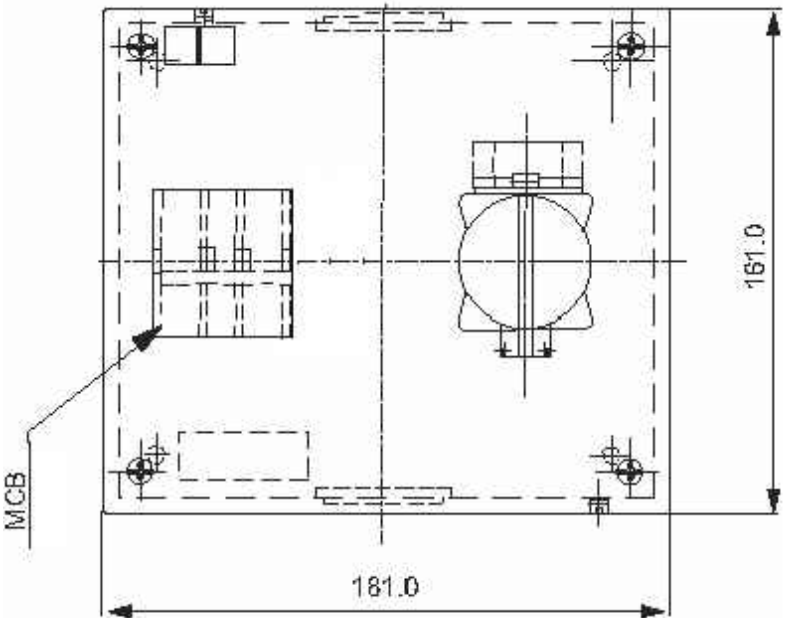


## TECHNICAL REQUIREMENTS.

- VENDOR :
1. M/s L&T : PART NO. ~~LTMP332N~~ DBMPS332SD 
- SUPPLY INCLUSIVE OF-
- a) DISTRIBUTION BOARD - 1 NO.
  - b) 10A, 3POLE MCB - 1NO.
  - c) PLUG (3P + E) - 1 NO.
  - d) SOCKET (3P + E) - 1 NO.
2. M/s BCH :
- SUPPLY INCLUSIVE OF-
- a) DISTRIBUTION BOARD TO PART NO. PSEF324 - 1 NO.
  - b) 10A, 3POLE MCB (SCHNEIDER/SIEMENS/ABB MAKE) - 1NO.
  - c) PLUG (3P + E) TO PART NO. PS32AA7 - 1 NO.
  - d) SOCKET (3P + E) TO PART NO. PS32BA7- 1 NO.

		2						1		
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:	PROTO		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



UN CONTROLLED COPY

SL.No.	QTY	PART / STOCK No.				DESCRIPTION		SIZE	COMPANY STD./I.S		Wt. (Kg)	
									MATERIAL			
						PRODUCT	8W DH I&M CAR – MRVC					
						REF DRG						
						MATERIAL						
						HEAT TREAT.	APPD	K.C.SHASHIKANTH		05/08/2014		
						SURFACE TREAT.	REVD	S.JAYARAMU		05/08/2014		
						TITLE	CHKD	S.JAYARAMU		05/08/2014		
	L&T PART NO. IS CHANGED ECN 89910009	11/02/2017	J.K.YADAV		JAYARAMU S	V/S LAKSHMI	PLUG & SOCKET ASSEMBLY		DRWN	AVINASH		05/08/2014
									SCALE			SHEET
									OF		0	
ALT.No.	ECN NO/CHANGES		DATE	BY	CHKD	APPD	<b>BEM LIMITED</b> <small>NEW FRONTIERS. NEW DREAMS</small>		DRG No.		ALT	
							89921143					